USE CAD DRAWING FOR NEW DGR ON

.06 x 45°

±.300

.560

.620

.30

.140 DIA THRU 2 HOLES

.19 .19 .75 1.50

1.00 .50 .38 .03 R 22 GA (031)

BEND & FLATTEN AS SHOWN

(9A) TYPE 304 SSTL 1 REQD

(9B) RUBBER 50-55 DURO 1 REQD

(9C) .125 DIA x .62 LG RD HD STEEL RIVET

(9) RIVETED CONSTRUCTION
SCALE = 2/1

NO. 4 PNTX-SS CAP ALTER AS SHOWN PARKER HANNIFIN CODE IDENT 45681

NO. 4 PNTX-SS PLUG ALTER AS SHOWN PARKER HANNIFIN CODE IDENT 45681

BLEED VALVE REF

ENGINE ASSY REF

PRESSURE LINE REF

(2) REF

(1) REF

.125-40 TAP THRU

SENSING LINE REF

9.00 IN ± .75 IN. LENGTH OF CHAIN BETWEEN ITEMS 2 & 3

5.00 IN ± .75 IN LENGTH OF CHAIN BETWEEN ITEMS 1 & 2 TYP 2 PLACES

22.00 IN. ± .75 IN. LENGTH OF CHAIN BETWEEN ITEMS 1

(6) LOOP THIS END AND SEW AS SHOWN

REF (3)
REF (4) (5) REF

(7) WASHER GROMMET NO. 9GK05 SIZE NO. 4 MS MASTER-CARR CAT 68 CODE IDENT 39428 OR EQUIV

(8) RED NYLON ~~SEAT BELT WEBBING TYPE VIII~~ 2 IN WIDE x 48 IN LG NAS1756-12 3 x 12

RJC 10/15/15 INK STAMP
~~STENCIL~~ .25 HIGH FIGURES WITH WHITE PAINT AS FOLLOWS:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NO & LAST CHG LETTER
b) VENDORS NAME OR TRADEMARK

STENCIL 1.00 HIGH LETTERS WITH WHITE PAINT AS FOLLOWS:
"REMOVE BEFORE FLIGHT"

FOLD THIS END AND SEW AS SHOWN

RJC 10/15/15 1. STENCIL AS SHOWN ON ITEM 8

REF 6738861

Superceded

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DATE: 10/08/12 INT:
CONTROLLED DOCUMENT

JUL 30 2015

JG 10/14/15

JOB NUMBER 01-4767

Key Ring 90177A217

ITEM	NO. PER UNIT	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
9	1	WEDGE			RIVETED CONSTR
8	1	STREAMER			SEE CALLOUT
7	1	GROMMET		SEE CALLOUT	
6	1	PLUMBERS CHAIN		"O" SAFETY x 50 LG	BRASS
5	2	HEX NUT		.125-40	S STL
4	2	LOCK WASHER		NO. 5 SIZE	S STL
3	6	RD HD SCR		.125-40 x .25 LG	S STL
ALTER 2	2	PLUG			SEE CALLOUT
ALT. 2	1	CAP			SEE CALLOUT

FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS EVEN NUMBERS IN THIS BLOCK ONLY, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

6886204

REDUCED PRINT

BREAK SHARP EDGES .020 UOS

USED ON ENGINE MODELS 250 SERIES

ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA

TITLE: KIT-PROTECTOR, COMPRESSOR CLEANING

SIZE E | CODE IDENT 73342 | DWG NO. 6886204

SCALE 1/1 & NOTED | SHEET 1 of 1

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